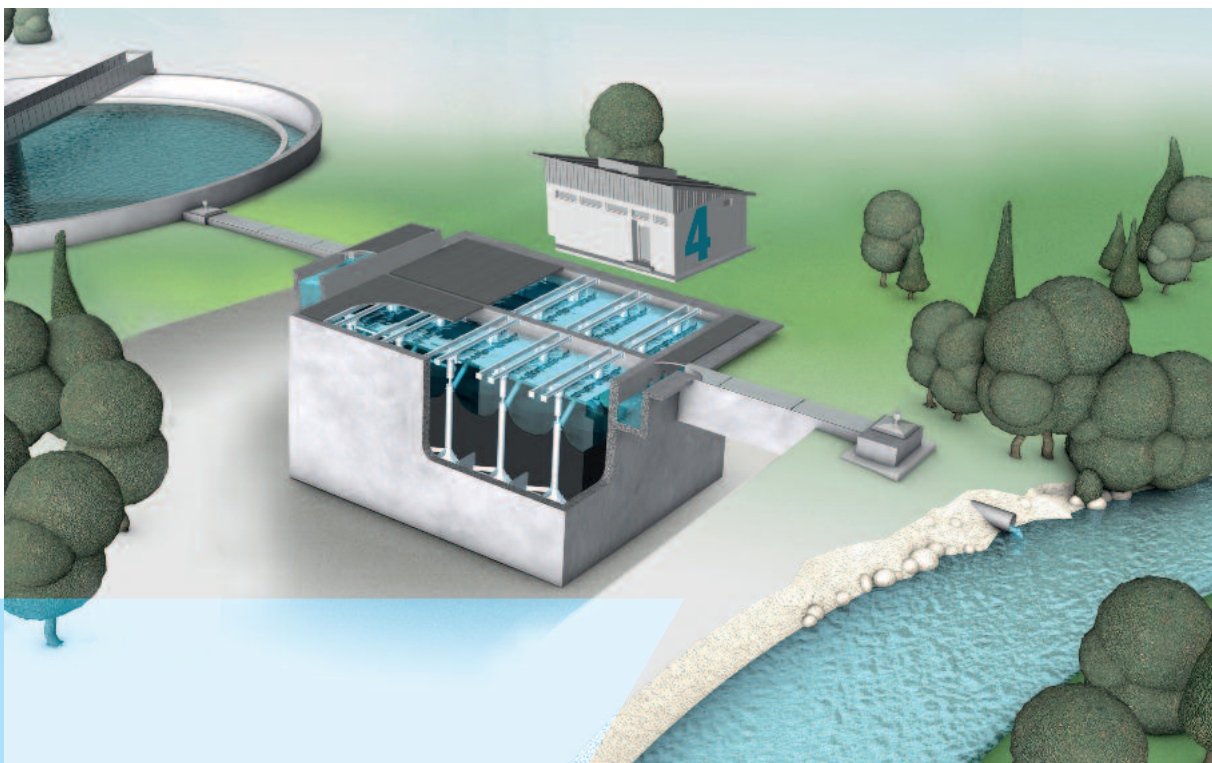


# HUBER Active Carbon Filter CONTIFLOW® GAK



- Ideal as fourth treatment stage
- Easy modular retrofitting
- Reuse of the activated carbon

## ►► The challenge – Our solution

The demands on the effluent quality of municipal and industrial sewage plants are becoming increasingly challenging and complex, particularly with regard to dissolved organic substances.

Especially municipal sewage plant effluents are among the most critical paths of entry for micropollutants into surface waters. Many of these so-called trace substances are hazardous to the environment and health, are not readily biodegradable and can accumulate in the environment.

With the HUBER Active Carbon Filter CONTIFLOW® GAK, HUBER has developed a versatile and reliable key component for the 4th treatment stage, which, when cleverly combined with the HUBER Disc Filter RoDisc® or the HUBER Sandfilter CONTIFLOW®, represents an ideally matched process solution.

However, also in industrial wastewater treatment, the HUBER activated carbon filter CONTIFLOW® GAK finds a steadily growing field of application. Especially when it comes to removing dissolved organic COD compounds and pollutants to meet stricter discharge criteria, adsorptive treatment stages with the HUBER Active Carbon Filter CONTIFLOW® GAK are the technology of choice.

## ►► Functional description

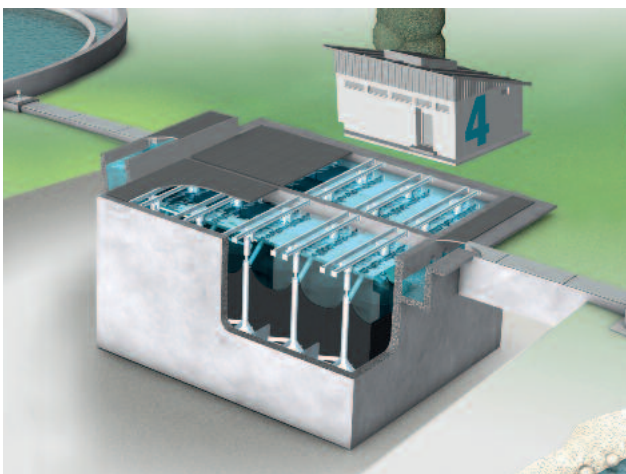
The HUBER Active Carbon Filter CONTIFLOW® GAK is an upflow active carbon adsorber with granulated activated carbon (GAC) as filling. It has a modular design and is available as a stainless steel tank or optionally as concrete construction.

The HUBER Active Carbon Filter CONTIFLOW® GAK is designed for continuous operation. This means that no feed interruptions are necessary for cleaning the activated carbon.

As the inflow slowly streams through the activated carbon bed from bottom to top, dissolved organic particles such as trace substances are adsorbed on the large inner surface of the activated carbon. The purified water flows off via a weir in the upper part of the filter.

As the pressure loss increases, the activated carbon is gently conveyed from the bottom of the hopper into the scrubber located at the top, where it is cleaned from particulate residues. The particles are separated with a small partial flow, the so-called wash water.

The activated carbon, which has been cleaned of solids but is still partially loaded with micropollutants, then falls back down onto the filter bed, creating an internal activated carbon circuit. As operation progresses, the loading on the internal surface of the carbon slowly increases.



*HUBER Active Carbon Filter CONTIFLOW® GAK  
(tank design)*

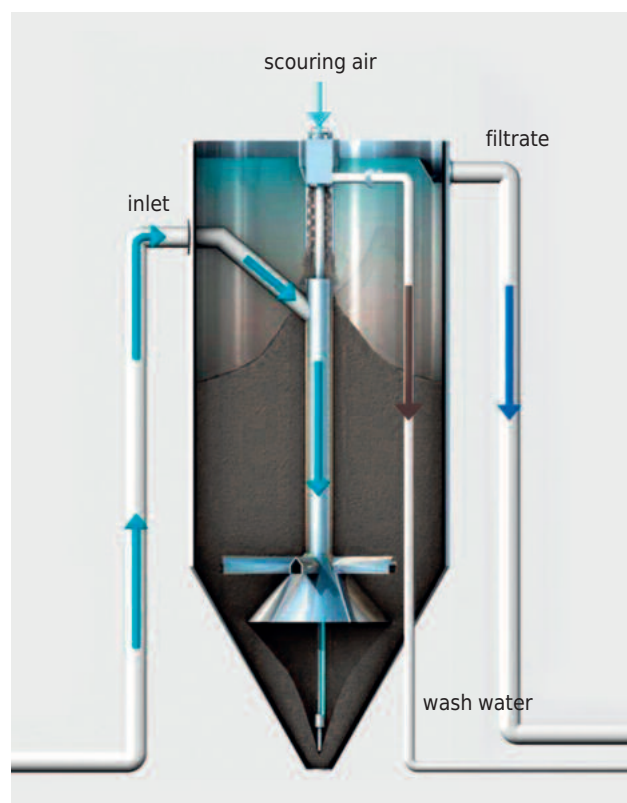


## ➤ Applications

- Ideal solution for the 4th treatment stage for the removal of trace substances, also as biological activated carbon filtration (BAC filtration) following ozonisation.
- Reliable removal of dissolved COD compounds in industrial wastewater treatment (process wastewater, recirculation water)
- Optimal solution for COD reduction in the treatment of vapour condensate from sludge drying

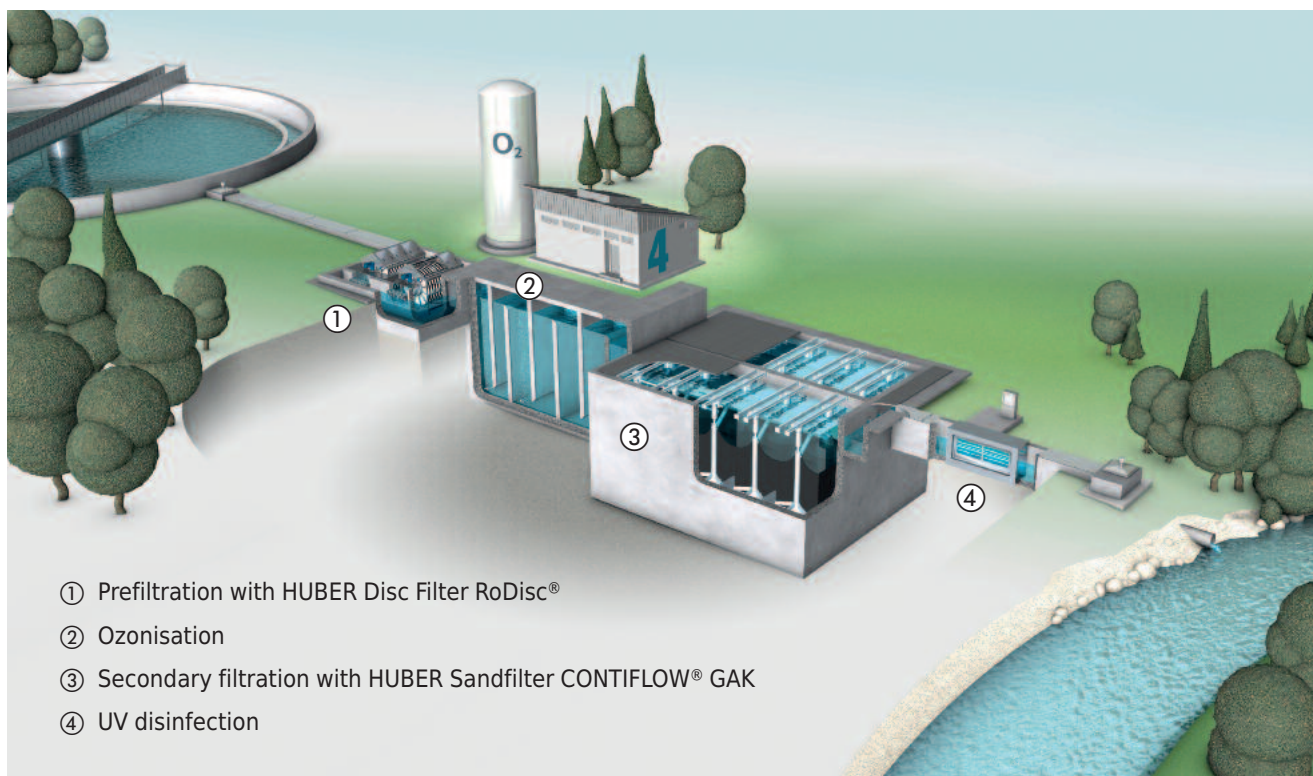
## ➤ Filter sizes

	08	50 C	51	72
Filter surface	0.8 m <sup>2</sup>	5.0 m <sup>2</sup>	5.1 m <sup>2</sup>	7.2 m <sup>2</sup>
Max. throughput	8 m <sup>3</sup> /h	35 m <sup>3</sup> /h	35 m <sup>3</sup> /h	50 m <sup>3</sup> /h
Max. air volume	1.0 Nm <sup>3</sup> /h	1.5 Nm <sup>3</sup> /h	1.5 Nm <sup>3</sup> /h	2.5 Nm <sup>3</sup> /h



HUBER Active Carbon Filter CONTIFLOW® GAK

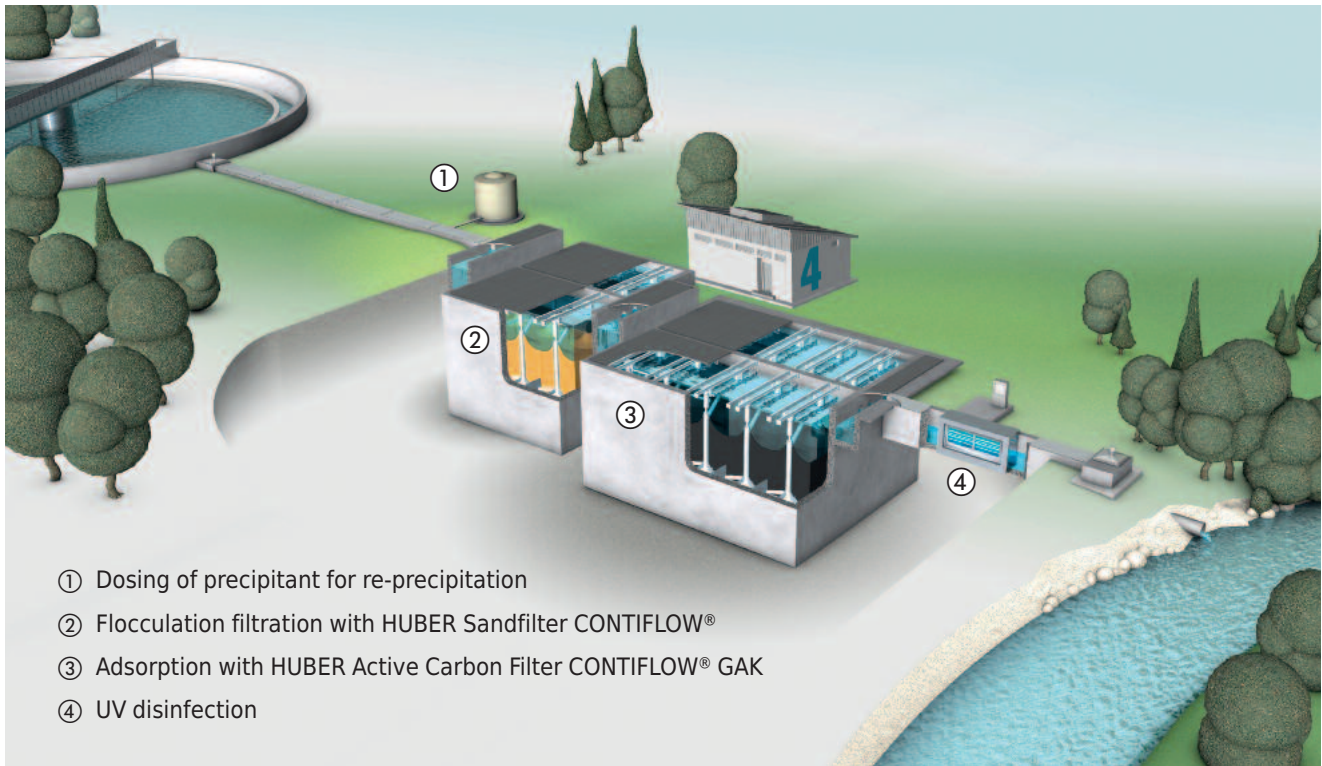
## ➤ Solution concepts



- ① Prefiltration with HUBER Disc Filter RoDisc®
- ② Ozonisation
- ③ Secondary filtration with HUBER Sandfilter CONTIFLOW® GAK
- ④ UV disinfection

Variant 1: Combination of ozonisation with subsequent activated carbon filtration (GAC), upstream disc filtration (police filter) and downstream UV disinfection (5th treatment stage)

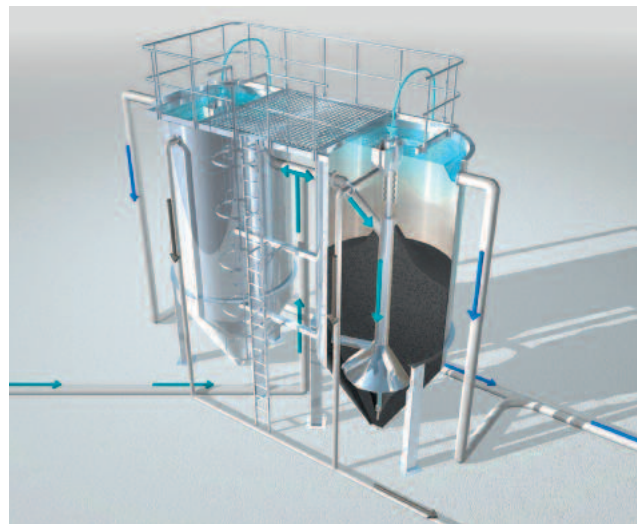




*Variant 2: Flocculation filtration for phosphorus elimination (tertiary treatment) with subsequent activated carbon filtration (GAC) and downstream UV disinfection (5th cleaning stage)*

## ➤➤ All advantages at a glance

- Easy to retrofit on existing sewage treatment plants due to modular design
- No complex carbon dosing technology as with PAC processes
- No dirt and dust loads as with PAC processes
- No precautions for explosion protection as with PAC processes
- No secondary filtration required as with PAC processes
- No shutdowns necessary for cleaning the activated carbon bed
- Activated carbon can be regenerated and largely reused



*HUBER Active Carbon Filter CONTIFLOW® GAK  
 (tank design)*

## HUBER SE

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